












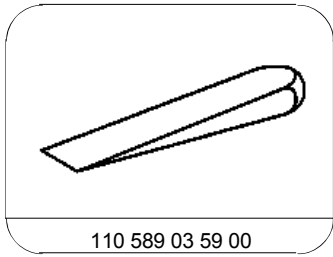


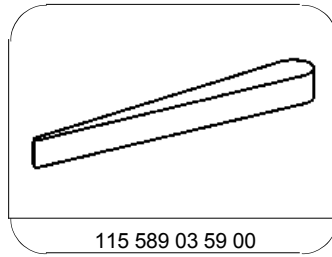
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|---|-----------------------------------|---|-------------------|----|---------------------------------------|
| 1 | Cover for door speaker (tweeter) | 6 | Screw | 10 | Screw |
| 2 | Separation point for door speaker | 7 | Screw | 11 | Door liner |
| 3 | Screw | 8 | Round cover plate | 12 | Control cable |
| 4 | Cover | 9 | Cover | 13 | Separation point (entrance/exit lamp) |
| 5 | Cover (SRS side airbag) | | | | |

 	Removal, installation		
1	Open crank window		
2	Unclip cover for door speaker (1) with installation wedge and disconnect door speaker (2) at separation point		*110589035900
3	Remove cover (4)	 Press off cover (4) from bottom with long wedge 	*115589035900
4	Unscrew screw (3)		
5	Unclip cover (5) with long wedge	 Only on vehicles with code 292 (front left and right side airbags) 	*115589035900
6	Unscrew screw (6)		
7	Remove round cover plate (8)		
8	Remove cover (9)		
9	Press off door liner (1) at bottom of inner door panel, at front and rear with installation wedge	  Insert installation wedge directly next to each clip	*110589035900
10	Lift door liner (11) at top along sealing rail upward out of clips with installation wedge and simultaneously pull away from inner door panel	  Installation: Insert door lock linkage into eyelet in door liner (11)	*110589035900
11	Unhook control cable (12) from door inner actuating mechanism	 On vehicles with code 221a and 222a, electrically adjustable left and right front seats, disconnect connector for seat adjustment on door control module.	
12	Disconnect entrance/exit lamp at separation point (13)		
13	Lay door liner (11) down on clean surface		
14	Check door foil on inner door plate and clips on door liner (11)	 Replace door foil and clips if damaged, glue door foil onto inner door panel	*BR00.45-Z-1004-02A



Installation wedge



Long wedge

Repair materials

Number	Designation	Order number
BR00.45-Z-1004-02A	Adhesive PVC 914	A 001 989 30 71